CERTIFICATE

This is to certify that

EMKA Beschlagteile GmbH & Co. KG

Langenberger Str. 32
42551 Velbert
Germany

with the organizational units/sites as listed in the annex
has implemented and maintains a **Quality Management System**.

Scope:
Development and Manufacture of mechanical / electronic closure systems; hinges plastic injection parts and special designs; management of the manufacturing process of seals and die-cast parts.

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2015

Certificate registration no.	31634975 QM15
Date of revision	2026-02-21
Date of certification	2025-11-05
Valid until	2028-02-28

DAkkS Deutsche Akkreditierungsstelle D-ZM-16074-01-00

DQS IS A MEMBER OF IQNET

DQS GmbH

Guido Eggers
Managing Director

Accredited Body: DQS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany
The validity of the certification can only be verified by the QR-code.

Annex to certificate
Registration no.: 31634975 QM15

EMKA Beschlagteile GmbH & Co. KG

Langenberger Str. 32
42551 Velbert
Germany

Location	Scope
31634976 **Heinrich Strenger GmbH & Co. KG** **Langenbergerstr. 32** **42551 Velbert** **Germany**	Sale of bolts and fittings for windows and doors.
31634978 **EMKA Aluminium GmbH** **Industriestraße 21-23** **42327 Wuppertal** **Germany**	Production of aluminium die casting and aluminium die forging parts and their mechanical processing.
31634980 **EMKA Beschlagteile GmbH & Co. KG** **Industriestraße 21-23** **42327 Wuppertal** **Germany**	Development and distribution of mechanical / electronic closure systems; hinges plastic injection, automatic turned parts and custom products; Production of zinc die castings; management of the manufacturing process of seals.
31634983 **ILS Speth GmbH** **Industriestraße 21-23** **42327 Wuppertal** **Germany**	Mechanical processing of turned and milled parts in large and small series production. Manufacture of zinc die castings and mechanical processing.